



Basket wash-line 644A-22T with roller conveyor

Basket wash-line 644A-32T with automatic offloading



**Basket wash-line in one or several steps
with automatized basket handling**

Basket wash-line

Standard equipment :

Fully automatic basket wash-line which cleans goods with rotation, spraying and dipping.
 Powered automatic loading track with separation stop.
 Outgoing unpowered roller conveyor which stops the cleaning when full.
 The machine can be delivered in a varying number of steps.
 The machine contains an automatic lid-function for the washing basket.
 Automatic drying with the option of rotating the baskets.
 Stainless steel insulated machine (AISI 304) with external cover plates in stainless steel.
 Plc controlled process with touchscreen with operator control, alarm management and service instructions.
 Electrical heating of machine with weekly timer and thermostat.
 Machine adapted for 600x400x330 mm baskets, but can also be adapted for other baskets or fixtures.
 Stainless steel pump with spraying over and flushing under the liquids surface.
 Washing and drying cabins have large inspection and service hatches.
 Stainless steel fans on ventilation housing before and after the line.
 Drainage tap on tank/s in nickel gunmetal.
 Materials adapted for water based alkaline washing. Rubber materials in mainly EPDM and plastic in polyethylene (PE).
 Full flow filtration of liquid at 0,5mm.
 Automatic stop at low liquid levels.
 Automatic water refill.
 Electric box 3x400V, insulations class IP 54
 CE classified machine in accordance with current machine directives.



Tank accessibility

Accessories:

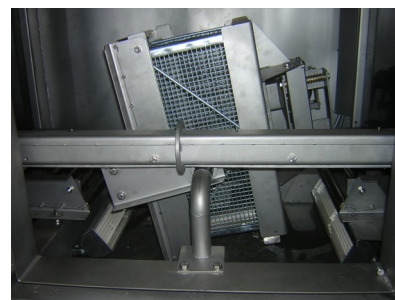
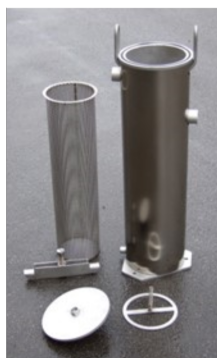
Automatic liquid detergent dispenser.
 Insulated stainless steel bagfilter.
 Oil separator.
 Drainage tank under machine.
 Additional motorized loading roller conveyor.
 Additional motorized offloading roller conveyor.
 Automatic pallet stacker.



Rotation of basket in cleaning and drying steps. Angle and speed are adjustable.

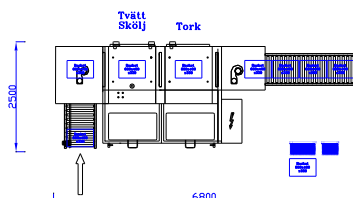
Bag filter

Oil separator

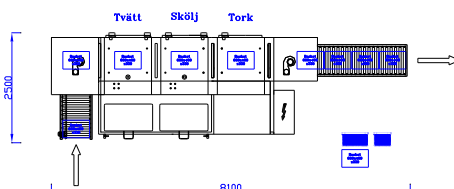


Technical data by model:

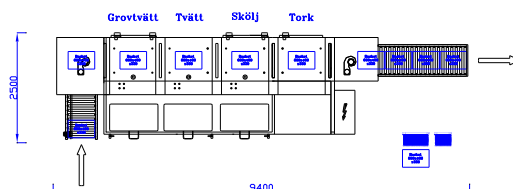
	744A-22T	744A-32T	744A-43T	9400x2500x4000/900
External measurements.	6800x2500x4000/900	8100x2500x4000/900	8100x2500x4000/900	9400x2500x4000/900
Maximum goods weight per cleaning step in kg	100	100	100	100
Basket dimensions	600x400x330	600x400x330	600x400x330	600x400x330
Pressurized air in bar	6-10	6-10	6-10	6-10
Pressurized air consumption maneuver in liters/ minute	100	200	200	200
Pressurized air consumption blowing in liters/minute	500-700	1000-1400	1500-2100	1500-2100
Tank volume in liters	2x1100	2x1100	3x1100	3x1100
Effect heating cartridge	24kW+12kW	24kW+24kW	24kW+24kW+12kW	24kW+24kW+12kW
Effect IR dryer	8kW	8kW	8kW	8kW
Pump flow/ pressure	2x 4bar ~250liter/min	2x 4bar ~250liter/min	2x 4bar ~250liter/min	3x 4bar ~250liter/min



644A-22T



644A-32T



644A-43T

MILAMA

Traktorvägen 12
 SE 226 60 Lund
 SVERIGE

Tel: +46 46 149740
www.milama.se
info@milama.se